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# *Chocolate* FACTORY

*Rulebook*



## Introduction

Take on the role of a master chocolatier and ambitious entrepreneur in the Golden Age of Chocolate, competing to build the best factory and fulfil the most-valuable orders at the local corner shops and big department stores. The player who earns the most money wins.

## Components



1 Bookkeeping board



30 Factory Part cards  
(tiles in deluxe edition)



4 Factory boards



54 Corner Shop  
Order cards

5 Department Store  
Order cards



26 Factory Manager cards  
(for use in the solo  
game only)



35 Employee  
cards



4 Player Reference  
cards



4 Store Room & Coal  
Bunker cards  
(double sided)

124 wooden chocolate pieces:



24 Beans



16 Cocoa



40 Bars



32 Wrapped

20 Chunks 20 Fingers

16 Caramel 16 Nuts



12 Boxes



36 Player markers:  
9 discs in each of 4  
player colours



1 Day marker  
(wooden marker  
in deluxe edition)



1 Start Player marker  
(wooden marker  
in deluxe edition)



30 Conveyor  
tiles



40 Coal tokens:  
30 × '1 coal', 10 × '3 coal'  
(30x small (1x) and 10x  
large (3x) (acrylic gems in  
the deluxe edition)



18 '£50' coins

## Solo game & mini-expansion

Rules for the **Factory Manager** solo game are on page 12.

If your game includes the **Master Chocolatier** mini-expansion, the additional rules and explanations are on page 14.

## Setup

### Bookkeeping board

Place the **Bookkeeping board** in the middle of the table.

- 1 Place the **Day marker** on the 'Monday' space of the week track.
- 2 Put the **£50 coins** in the marked space.
- 3 Sort the **Factory Parts** into two decks (A and B) and shuffle each deck separately. Place the B deck face down on the marked space, and stack the A deck face down on top of the B deck.



- 4 Sort the **Corner Shop Order** cards into three decks (Small, Medium, and Large as shown on the back of the card) and shuffle each deck separately. Place the decks face down on the marked spaces.
- 5 Lay the **Department Store orders** below the Bookkeeping board, in the corresponding positions along the bottom edge. If this is your first game, turn each to its A side. In later games, select any combination of A and B sides, or choose them at random.
- 6 Sort the **Employee cards** into five decks (The Palace Boutique, Fresh Fancies, Salter's Emporium, House of Luxury, and Dunstan & Gilbert's) and shuffle each deck separately. Place the decks face down above the Bookkeeping board. Each deck corresponds to one of the Department Stores below the board.

### Factory boards

Each player takes **1 Factory board**, **7 Conveyor tiles**, **1 Store Room & Coal Bunker card**, **1 Reference card**, and **9 Player markers** of their chosen colour.

Place your **Factory board** in front of you, with the pre-printed **Factory Parts** in the top left. Lay **4 Conveyor tiles** into the channel of your **Factory**, and put the other **3 Conveyor tiles** beside your **Factory**, on the left.

Place your **Store Room & Coal Bunker card** and **Reference card**, beside your **Factory** on the right, **ensuring it is not on the "Factory manager only" side**.

Each player draws one **Corner Shop Order** card from each of the three decks (one Small, one Medium, and one Large order). Lay your three **Corner Shop Order** cards face up above your **Factory**.

Place your **Player markers** as follows:

- Place one beside each of your **Corner Shop Order** card.
- One beside each **Department Store Order** card.
- Place one on the **Bookkeeping board**, on the '0' space of the money track.

### Supply

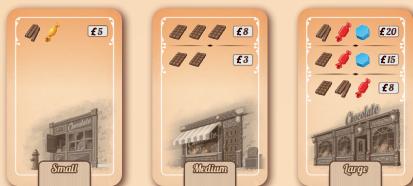
Make a common supply beside the play area containing all the chocolate and coal, and one spare **Conveyor tile**. Put any unused **Factory boards**, **Conveyor tiles**, and **Player markers** back in the box.

Each small **Coal token** is worth 1 coal, and each larger token is worth 3 coal. The supply of chocolates and coal is not intended to be limited. In the rare case that you run out, substitute with any suitable replacement.

### Start player

Give the **Start Player marker** to the player who most recently ate chocolate.

Corner Shop order cards

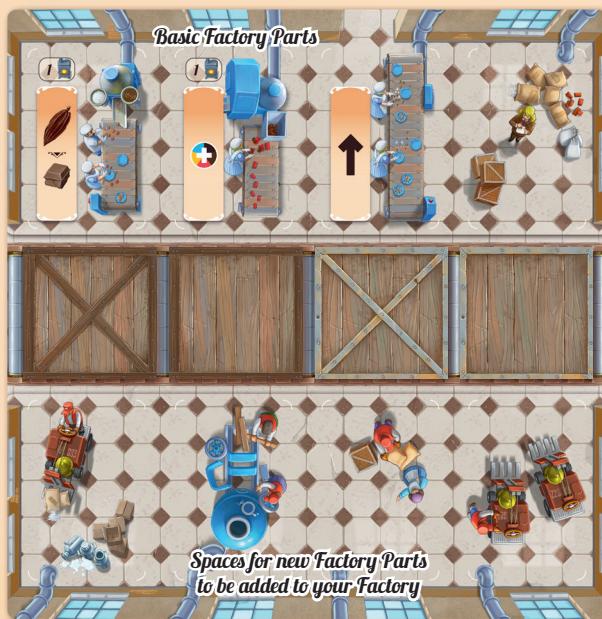


Space for completed orders

Store Room & Coal Bunker card



Space for Employee card

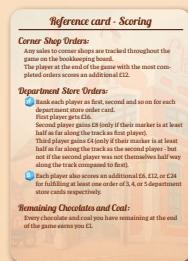


Factory entrance

Factory exit



Conveyor tiles



Reference card

## About your Factory

### Chocolates & conveyor tiles

The Conveyor tiles carry Chocolate pieces through your Factory, and the Factory Parts allow you to work on those products.

The raw input for your factory are Beans (black). These can be first roasted to make Cocoa (brown squares), then formed into chocolate Bars moulded into Chunks or Fingers (brown bars), and then made into Wrapped chocolates with either added Caramel (yellow) or Nuts (red), before finally becoming premium Boxed chocolates (blue).



All of these pieces, including Beans and Cocoa, are called 'Chocolate pieces' or just 'chocolates'. Bars, Wrapped, and Boxed chocolates are called 'refined chocolates'.

### Factory Parts

Each Factory Part will allow you to process the Chocolate pieces on the Conveyor tile immediately above or below it. You will need to use coal every time you operate a Factory Part.

The furnace icon on the Factory Part tells you how much coal it takes to operate it once.



### Employees

Each day you will choose one Employee to hire to help with that day's production. Each Employee gives you a special gift, benefit, or action, and tells you which of the five Department Store Order cards you have the opportunity to fulfil at the end of the day. You will discard the Employee at the end of the day, and choose a new one on the following day.



## Fulfilling orders

At the end of each day you can use the chocolate pieces in your store room to fulfil your own personal **Corner Shop** order cards, and one of the competitive **Department Store** order cards. If this is your first game, refer to the 'Fulfil orders' and 'End of the game' sections to make sure you understand how fulfilling **Corner Shop** and **Department Store** order cards will earn money.



Department Stores



Corner Shop Order Stores

## Aim of the game

Over the course of six days, compete to build the best and most efficient factory, hire the best employees, and earn the most money by satisfying the many different orders at local corner shops and big department stores.

The player who earns the most money wins.

## How to play

The game is played over six days. Each day is played over five phases, carried out in the following order:

- 1 Prepare
- 2 Expand & Recruit
- 3 Run Factory
- 4 Fulfil Orders
- 5 Cleanup

## 1. Prepare

### Receive coal

Give each player the amount of coal shown on the current **day** space on the Bookkeeping board: 5 coal on Monday, 6 coal on Tuesday, and so on. Keep the coal you receive in your coal bunker (the upper half of your **Store Room & Coal Bunker** card), along with any coal you did not use during previous days.

### Create display

Draw 5 **Factory Parts** from the top of the deck and lay them face up in the middle of the play area. Make a number of 'packets' equal to the number of players as follows:

- **2 players:** Make 2 packets: one of 3 Parts, and one of 2 Parts.
- **3 players:** Make 3 packets: two of 2 Parts, and one of 1 Part.
- **4 players:** Make 4 packets: one of 2 Parts, and three of 1 Part each.

Draw the **Factory Parts** one by one, and lay them into packets in order. (For example, in a 2-player game, lay the first three Parts together to make the first packet, and then lay the next two Parts together to make the second packet.) Make sure the Parts are split into packets randomly.

Now draw 5 **Employees**: take 1 Employee from each of the 5 Employee decks. Shuffle these Employees and then lay them face up in the middle of the play area, grouping them into a number of packets equal to the number of players, just as you did for the **Factory Parts**.

Make sure that all the Parts and Employees can be easily seen by everyone. We recommend that the player who lays out the Employees reads out the text on each card, and announces with which of the **Department Stores** each Employee is associated.



An example display for 3 players.



## 2. Expand & Recruit

The player with the Start Player Marker goes first. Players then take turns in a clockwise order. On your turn, choose either one packet of **Factory Parts**, or one packet of **Employees**.

If you choose a packet of more than one Part or Employee, immediately choose one to keep, and discard the others, removing them from game.

The last player to choose, going clockwise from the start player, chooses both a packet of Factory Parts and a packet of Employees. Then, going anti-clockwise back towards the start player, each player chooses a second packet of the other type, so that everyone gains exactly **one new Factory Part** and **one new Employee**.

### Factory Part

Choose a position in your Factory for your new Factory Part.

You may cover up an existing Part, including all three of the original Parts printed on your Factory board. You cannot move Parts around in your Factory, and if you cover a Part, you receive no compensation.

### Employee

Place your new Employee face up beside your Factory. Each Employee grants you a **Gift**, **Benefit**, or **Action** that you can use during the current day.

- **Gift:** Immediately take the gift specified from the supply.
- **Benefit:** You gain a bonus that you can use one or more times during the day.
- **Action:** Unless otherwise stated, you gain a special action that you can take **once** during the day. To indicate that your action has been completed, rotate the card sideways.

**Important!** Each Employee also determines which of the Department Store orders you will have the opportunity to fulfil at the end of the current day.

## 3. Run Factory

In turn order, everyone runs their own Factory.

Each day, you will run three Shifts, using the Conveyor tiles beside your Factory one by one, and spending your coal to operate the Parts in your Factory in any combination and order you choose.

**Note:** If everyone agrees, players can choose to run their Factories simultaneously.

### Running a Shift

When you run a Shift in your Factory, do the following things in order:

#### 1 Load

Place a conveyor tile at the entrance on the left-hand side of your Factory, and load it with **1 Bean**, taken from the supply. This represents the raw material entering your Factory from which you will make your chocolates. It does not cost coal to load the conveyor.

#### 2 Push

Push the tile into the channel, moving the other four tiles sideways. Make only one push during each shift. This push moves all the Conveyor tiles and the chocolates on them one position to the right, and pushes the tile at the right-hand end out of your Factory exit. If there are any chocolates on the tile then place them on your Store Room card.

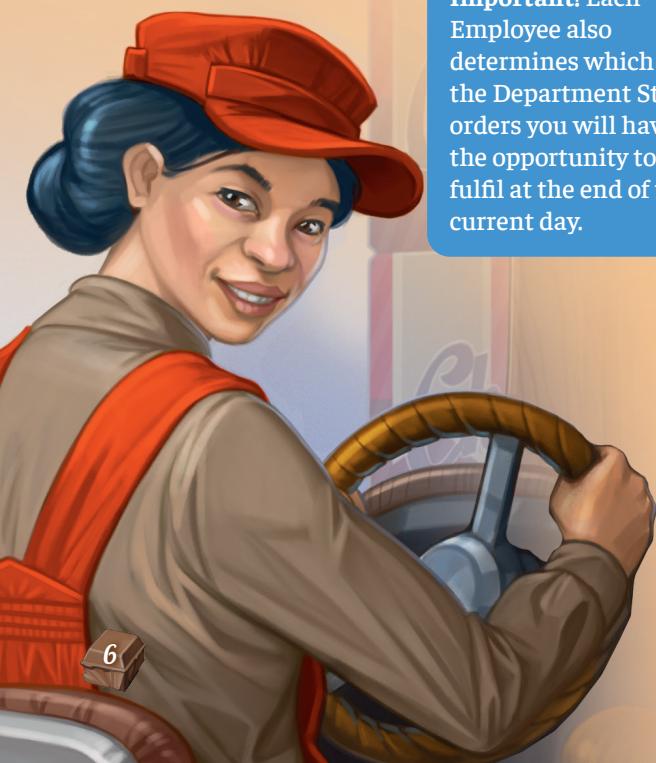
#### 3 Operate

You may now operate any combination of parts in your factory, in any order, provided you have enough coal to do so. You may also choose not to operate any Parts.

- You may only operate each single Factory Part **exactly once** during a Shift. You cannot spend more coal to operate it repeatedly.
- The amount of coal required to operate a Part is shown beside the furnace icon. When you operate a Part, take that amount of coal from your own coal bunker and place it onto the Part itself. This keeps track of which Parts you have operated during each Shift.
- Each Factory Part can only process chocolates on the conveyor tile **immediately above or below it**.

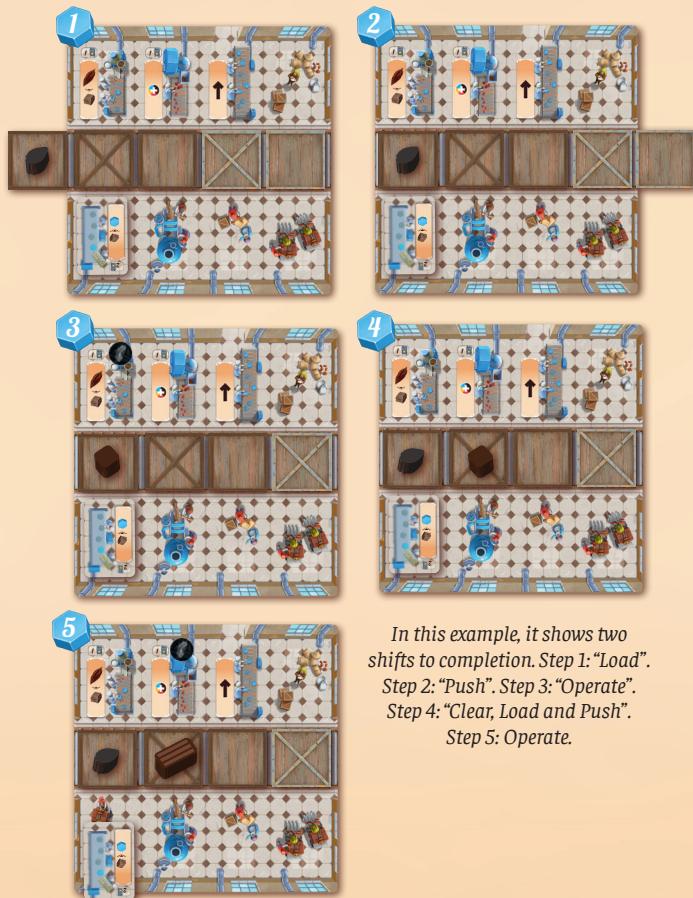
The function of each Factory Parts is explained below.

**Important!** During each Shift, you cannot operate any Parts until you have pushed a new conveyor tile into your Factory. You must take the Load, Push, and Operate steps in order.



#### 4 Clear

To complete the Shift, remove all the coal you placed on Factory Parts during the Operate step and return it to the supply.



In this example, it shows two shifts to completion. Step 1: "Load". Step 2: "Push". Step 3: "Operate". Step 4: "Clear, Load and Push". Step 5: Operate.

**Important!** If you still have one or more Conveyor tiles remaining beside the entrance to your Factory, you must immediately begin another Shift by returning to step 1 above.

### Basic Factory Parts

Everyone has the same three basic Factory Parts printed on their board.



#### Roaster

For the cost of 1 coal, you can convert 1 Bean on the conveyor tile below the Roaster into 1 Cocoa. Place 1 coal onto the Part, return a Bean on the Conveyor tile to the supply, and place 1 Cocoa taken from the supply on the Conveyor tile to replace the Bean.

#### Upgrader

For 1 coal, you can perform the 'upgrade' action **once** on a single piece of chocolate on the conveyor tile below the Upgrader.

Return 1 chocolate of your choice on the Conveyor tile to the supply, and replace it with an upgraded chocolate taken from the supply as follows:

- 1 Bean can be upgraded into 1 Cocoa.
- 1 Cocoa can be upgraded into 1 Bar (either Chunks or Fingers).
- 1 Bar (either Chunks or Fingers) can be upgraded into 1 Wrapped chocolate (either Caramel or Nuts).
- 1 Wrapped chocolate (either Caramel or Nuts) can be upgraded into 1 Boxed chocolate.

This chain of possible upgrades is summarised on the Bookkeeping board.

#### Chute

The Chute is a unique part of your Factory. When you operate it, you may remove one or more of the chocolates on the Conveyor tile below the Chute and put them into your store room (the lower half of your Store Room & Coal Bunker card). Unlike all other Factory Parts, operating the Chute is free and does not require coal, and you may operate it more than once during any Shift.

### Other Factory Parts

Every Factory Part shows a combination of icons that represents the Part's function, and shows you which chocolates the Part allows you to process. Each icon on a Factory Part relates to a single Chocolate piece, not all pieces of that type on the conveyor.

The majority of Parts can only operate on a **single piece of chocolate** during a single Shift.

<p>Bean</p>	<p>Cocoa</p>	<p>Any 1 chocolate</p>
<p>Bar</p> <p>Chunks</p>	<p>Fingers</p>	<p>Any 1 refined chocolate</p>
<p>Wrapped</p> <p>Caramel</p>	<p>Nuts</p>	<p>Bar Wrapped Boxed</p>
<p>Caramel or Nuts</p>	<p>Chunks or Fingers</p>	<p>Upgrade any 1 chocolate</p>
<p>Boxed</p>		<p>Duplicate any 1 chocolate</p>
		<p>TriPLICATE any 1 chocolate</p>

## Converters

Most Factory Parts are converters, and operate like the basic Roaster.

Each converter operates on a piece of chocolate on the conveyor, and allows you to convert that piece into one or more other pieces. Each conversion, may only happen once per shift.

**Example:** For 2 coal, this Part lets you convert 1 Cocoa into 1 Boxed chocolate.



Some converters allow you to choose which chocolates you receive as the result of the conversion.

**First example:** For 2 coal, you can convert 1 Fingers into 2 Wrapped chocolates of your choice (either Caramel or Nuts), which may be the same or different.

**Second example:** For 4 coal, you can convert 1 Bean into any 2 chocolates of your choice, which may be the same or different.



Some converters allow you to choose which chocolates you convert.

**First example:** For 2 coal, you can convert 1 Bar of your choice (either Chunks or Fingers) into 2 Boxed chocolates.

**Second example:** For 3 coal, you can convert any 1 refined chocolate of your choice (Bar, Wrapped or Boxed), into any 2 chocolates of your choice, which may be the same or different.



Some converters give you two options, each of which operates on a different chocolate. Each time you operate one of these Parts, you can only choose one of these options.

**Example:** For 1 coal, you can either convert 1 Fingers into 1 Nuts, or convert 1 Chunks into 2 Nuts. You cannot do both conversions in a single Shift.



Some Parts require you to operate on 2 chocolates at once. To use these functions, both chocolates must be present on the conveyor tile at the same time.

**First example:** For 1 coal, you can either convert 1 Bean into 1 Cocoa, or convert 2 Beans into 1 Chunks and 1 Fingers. You cannot do both conversions in a single Shift.

**Second example:** For 4 coal, you can convert any 2 refined chocolates of your choice (Bar, Wrapped or Boxed, in any combination), into 1 Chunks, 1 Fingers, 1 Caramel, 1 Nuts, and 1 Boxed chocolate.



## Upgraders

Two Factory Parts (one in the A deck, one in the B deck) are more powerful versions of the basic Upgrader, and allow you to take the upgrade action more than once during a single Shift.

Each time you take an upgrade action, you can choose to upgrade any 1 chocolate on the conveyor tile above or below the Part.

**First example:** You could use 2 actions to upgrade one chocolate twice, and then use a remaining action to upgrade a different chocolate.



## Repeater

Two Factory Parts (one in the A deck, one in the B deck) are Repeaters, that either duplicate or triplicate a single Chocolate piece on the conveyor.

If you duplicate a piece, choose any 1 Chocolate piece on the conveyor immediately above or below the Part and add take an exact copy of that piece from the supply and place it on the same conveyor tile.

If you triplicate a piece, take two copies of the piece from the supply and place them on the same Conveyor tile.



### Moving chocolates to your store room

Each time you push a Conveyor tile into your Factory, you will also push another tile out at the other end. Immediately remove all chocolates on this Conveyor tile and place them into your store room (the lower half of your Store Room & Coal Bunker card). Leave the Conveyor tile beside the exit to your Factory.

In addition, at any time during an 'Operate' step, you may choose to move one or more of the chocolates on the Conveyor tile below your Chute into your store room.

- Moving chocolates into your store room, either when they are pushed out on the conveyor or you use the Chute, is a free action and does **not** cost coal.
- Once a chocolate is in your store room, you **cannot** return it to your Factory.
- If you cover up the Chute with another Factory Part, you can no longer choose to remove chocolates from this position on the conveyor and must wait for them to be pushed out.

### Keeping chocolates in your Factory

At the end of each of the first five days (Monday–Friday), any chocolates on your conveyor remain in place in your Factory. You can only move chocolates into your store room when they are pushed out on the conveyor or if you use the Chute.

However, after running your factory on the sixth day (Saturday), **move all of the Chocolate pieces anywhere in your Factory** into your store room, before you fulfil orders for the final time.

### Trading chocolates for coal

While running your Factory, you may always trade one or more of the chocolates **already in your store room** for an equal amount of coal. You can trade any type of chocolate in any combination, including Beans and Cocoa.

If you trade chocolates, return them to the supply and **take 1 coal** for each chocolate returned. You can do this at any time, and may use the coal you receive immediately or keep it for later.

### Using an Employee

At any time, you may choose to use the action or benefit of your Employee if it applies during the Run Factory phase.

## 4. Fulfil Orders

In turn order, use the chocolate in your store room to fulfil any combination of your current Corner Shop Order cards and the one Department Store Order card associated with your current Employee.

If everyone agrees, players can choose to fulfil their orders simultaneously.

**Remember!** Before you fulfil orders on Saturday, move all of the chocolates in your Factory into your store room.

### Corner Shop Orders

Each Corner Shop Order is made up of 1, 2, or 3 stages, each worth an increasing amount of money, and requiring a specific number of Refined Chocolates (Bars, Wrapped, or Boxed).

You may fulfil several stages of a single order all at once but you must fulfil them in sequence, starting with the least-valuable stage first.

To fulfil a stage, take from your store room all of the chocolates shown in the stage, and return them to the supply. When you do this:

- Record the money earned by moving your Player marker on the money track on the Bookkeeping board. Each time you move your marker onto or past the '0' space, take a £50 coin.
- Slide your Player marker on the Corner Shop Order card upwards, onto the stage you just fulfilled.

### Completed Corner Shop Orders

If you complete the final stage of a Corner Shop Order, remove your Player marker and place the completed order face down above your Factory board. You will choose a new order to replace it during the Cleanup phase.

**Note:** At the end of the game, the player or players who have the most completed face-down Corner Shop orders will earn £12. The number of orders you have completed is not secret.



In one round, Christina produced one nut, one caramel and three fingers chocolate pieces. She uses the nut and caramel chocolate pieces to complete her Small Corner Shop Order Store and the three fingers to complete the second and final stage of the medium Corner Shop Order Store. That round, Christina gains £14 from Corner Shop Order Stores.

## Department Store Orders

The Employee you recruited at the start of the day shows which of the five Department Store Orders you now have the opportunity to fulfil using the chocolates in your store room.

Each Department Store Order defines the types of chocolates you must supply, and how many spaces you can move your Player marker along the track on the Department Store Order card. If you move your marker onto a space with another player's marker, place your marker on top.

Each track has 9 spaces. This is the maximum number of spaces that you can move your marker on each Department Store track. Any additional movement is lost. At the top of each Department Store Order card is the amount of money players will earn at the end of the game depending on the order and position of their Player markers on the card.

### The Palace Boutique

#### A side

Supply refined chocolates of your choice, all of the **same** type (Chunks, Fingers, Caramel, Nuts, or Boxed), and move 1 space along the track for each chocolate supplied.



#### B side

Supply refined chocolates of your choice, each of a **different** type (Chunks, Fingers, Caramel, Nuts, or Boxed), and move 1 space along the track for each chocolate supplied.



### Fresh Fancies

#### A side

Supply Chunks chocolates, and move 1 space along the track for each chocolate supplied.



#### B side

Supply Fingers chocolates, and move 1 space along the track for each chocolate supplied.



## Salter's Emporium

#### A side

Supply Caramel chocolates, and move 1 space along the track for each chocolate supplied.



#### B side

Supply Nuts chocolates, and move 1 space along the track for each chocolate supplied.



## House of Luxury

#### A side

Supply Boxed chocolates, and move 1 space along the track for each chocolate supplied.



#### B side

Supply Bar chocolates in any combination, and move 1 space along the track for every **two** chocolates supplied.



## Dunstan & Gilbert's

#### A side

Supply Wrapped or Boxed chocolates in any combination, and move 1 space along the track for every **two** chocolates supplied.



#### B side

Supply exactly **two** refined chocolates only. If both of the chocolates you supply are Bars (in any combination), move 2 spaces along the track. If both chocolates are Wrapped (in any combination), move 3 spaces along the track. If both are Boxed, move 4 spaces. You cannot supply more than 2 refined chocolates per turn or supply them in any other combination than those listed above.



## 5. Cleanup

The game lasts 6 days, Monday–Saturday. At the end of the first five days, get ready for the next day as follows. At the end of Saturday, skip this phase and proceed to ‘End of the Game’.

### Store chocolates and coal

At the end of each day you may keep **up to 2 chocolates** in your store room for the next day. You must trade any excess chocolates that you cannot keep, including Beans and Cocoa, for **1 coal** each. You may keep any amount of coal in your coal bunker for use during the next day.

### Reset conveyor tiles

Put the Conveyor tiles that you pushed out of your Factory back beside the entrance.

If your Employee gave you an additional Conveyor tile, return it to the supply.

### Discard Employee

Discard the Employee you recruited at the start of the day.

### Replace completed Corner Shop orders

For each Corner Shop Order you completed, choose a new one to replace it as follows. Draw one Corner Shop Order from the each of the three decks (Small, Medium, and Large) and place one of these three orders above your Factory. You do not have to choose an order of the same type (e.g a medium for another medium). Put the orders you didn’t choose face down on the bottom of their respective decks.

### Move day and start player markers

Move the Day marker one space along the week track. Pass the Start Player marker clockwise. Now return to ‘Phase 1. Prepare’ to continue the game and play another day.

## End of the game

At the end of the sixth day, players may earn money for the Department Store Orders they fulfilled and for any remaining chocolates and coal.

There is no penalty for stages of your current Corner Shop Orders that you did not fulfil.

**Remember!** Before you fulfil orders on Saturday, move all of the chocolates in your Factory into your store room.

### Corner Shop orders

Count up the number of Corner Shop Orders of any size that you completed. Ignore any incomplete orders still face up above your Factory.

The player who completed the most orders **earns £12**. (Count the number of completed cards, not the number of completed stages.) If two or more players are tied with the most orders, all tied players earn £12 each.

### Department Store orders

Look at each Department Store in turn. Rank the players first, second, and third, based on the position of their markers on the track. If players are tied, break the tie in favour of the tied player who fulfilled orders earlier, and whose player marker is therefore underneath other Player markers on the same space.

- The player in first place earns £16.
- The player in second place earns £8, but only if their marker is at least half (rounded up) as far along the track as the player in first place.
- The player in third place earns £4, but only if their marker is at least half (rounded up) as far along the track as the player in second place. If second place receives no points due to not being half as far along as first place, neither second nor third place receives any points regardless of how far along third place is.



Christina has sold 7 caramel, Simon (blue) and Matt (green), 6 Caramel, and Brett, 2 Caramel. Christina receives £16, Simon receives £8, Matt receives £4. Brett receives nothing.



Christina has sold 8 caramel, Matt, 5 Caramel, and Brett, 2 Caramel. Christina, Matt and Brett receive £16, £8 and £0 respectively.



## Department Store order bonuses

In addition, for each player count the number of different Department Stores at which they fulfilled at least one order.

- If you fulfilled orders at 3 different Stores, earn £6.
- If you fulfilled orders at 4 different Stores, earn £12.
- If you fulfilled orders at all 5 Stores, earn £24.

## Remaining chocolates and coal

Every chocolate and coal you have remaining at the end of the game earns you £1.

## Winning the game

The player who has earned the most money wins. In the case of a tie, the tied player who played later in the turn order during the final day is the winner.

## Factory Manager solo game

In *Factory Manager*, you will take on the role of the production manager in the chocolate factory. You will only be concerned with completing all the work necessary to meet the demands of the owner and their customers.

### Setup

Set up the game exactly as described in the main rules, with the following changes.

### Factory Manager cards

Find the 26 Factory Manager cards. Separate them into two face down decks of Weekly Targets and Demands. Shuffle each deck separately.

- Randomly choose 1 Weekly Target and place it face up in front of you. If the Target has a 'Special Orders' panel at the top, refer to the rule below.
- Deal 1 Demand face up beside the Weekly Target: this is your Initial Demand.
- Then deal 5 Demands face down in a line beside your Initial Demand: these are your Daily Demands.

Put the remaining Factory Manager cards back in the box.

- Place the Store Room & Coal Bunker card on the "Factory manager only" side face up.

### Special Orders

If you receive a Weekly Target with a 'Special Orders' panel, deal the indicated number of Corner

Shop orders and lay them face up beside the Weekly Target. These orders are not replaced when you complete them. Keep these orders separate from your three regular Corner Shop orders.



### Adjusting the difficulty

The solo game has been designed to be an achievable challenge for experienced players.

In later games, if you wish to increase the difficulty, deal one or more additional face-up Initial Demands beside your Weekly Target. Always deal 5 face-down Daily Demands.

### Aim of the game

You win the game if you have satisfied your Weekly Target and all of your Initial and Daily Demands by the end of the game. You lose if you fail to satisfy one or more of these objectives.

### How to play

The game is played over six days as described in the main rules, with the following changes:

#### 1 Prepare

At the start of each day, flip the next Daily Demand face up. There are 5 Daily Demands, and you will reveal them one by one on each of the first five days, Monday–Friday. **There is no new Daily Demand on Saturday.**

Draw 1 Employee from each deck as normal and lay them face up in a line. Do not group them into packets.

Then deal 5 Factory Parts, laying each one face up on a different Employee, starting with the left-hand Employee and placing one Part with each Employee, going left to right.



Setup at the beginning of each day in *Factory Manager* mode.

On each of the first five days, discard the Employee associated with the following Department Store, and the random Factory Part that was laid with it:

- **Monday:** Dunstan & Gilbert's
- **Tuesday:** House of Luxury
- **Wednesday:** Salter's Emporium
- **Thursday:** Fresh Fancies
- **Friday:** The Palace Boutique

On Saturday, do not discard anything.

## 2 Expand & recruit

You may choose any 1 Employee and any 1 Factory Part. Although you laid the Employee and Factory Parts in pairs, you do not need to choose both from the same pair.

## 3 Run Factory

Run your Factory just as in the main game.

## 4 Fulfil orders

There is no change to how you fulfil Corner Shop or Department Store orders.

## 5 Cleanup

There is no change to how to replace your regular Corner Shop orders when you complete them. However, if you received any Special Orders because of your Weekly Target, these orders are not replaced once they are completed.

In the solo game, you may store up to **6 chocolates** in your store room for the next day.

### Satisfying your Weekly Target and Demands

Each **Weekly Target** and **Demand** requires you to achieve one or more of the following:

- Department Store order target:** At the end of the week, you must move one or more of your markers back a specific number of steps along Department Store tracks. Although there is no 'O' space on the tracks, the marker can be moved back to 'O'.

  -  If a card shows a single box, you satisfy this by moving one marker back that number of steps on a single track.
  -  If a card shows two or more boxes, you satisfy this by moving a number of markers equal to the number of boxes back that number of steps on multiple tracks.
- Money target:** By the end of the week, you must have made at least this much money from completed Corner Shop orders. You earn no money from the Department Store orders.
- Corner Shop order target:** At the end of the week, you must discard a number of completed orders of a specific size or combination of sizes.
- Chocolate order:** At any time during the week, you must supply a number of chocolates of a particular mix of types. To satisfy an order, you must supply all the chocolates at the time by returning them from your storeroom to the supply.



Department Store order target & Money target



Corner Shop order target



Chocolate order

### Example Department Store order targets

These three cards have the following requirements:

- A** At the end of the week, you must simultaneously move the markers on **all five** Department Stores, moving each marker back **one step**.
- B** At the end of the week, you must simultaneously move the markers on **two** Department Stores of your choice, moving each marker back **two steps**.
- C** At the end of the week, you must move the markers on **one** Department Store of your choice, moving the marker back **three steps**.



If you have multiple cards with Department Store targets, their requirements are cumulative and to win the game you must be able to satisfy all of them independently, one after the other.

### Example Demands

These four Demands have the following requirements:

- A** You must move your marker two steps back along the track on Dunstan & Gilbert's.
- B** You must supply three refined chocolates, each of a different type (Chunks, Fingers, Caramel, Nuts or Boxed).
- C** You must supply four refined chocolates of the same type (Chunks, Fingers, Caramel, Nuts or Boxed).
- D** You must add £5 to the money target on your Weekly Target.



### End of the game

You win the game if you have satisfied your Weekly Target and all of your Demands after 6 days.

## Master Chocolatier mini-expansion

The Master Chocolatier mini-expansion is part of the Kickstarter edition, and includes 4 new Factory Parts, 5 new Department Stores, and 6 new Employees.

These cards are compatible with the Factory Manager solo game.

### Factory Parts

During setup, shuffle the new Parts into their respective Factory Part deck (A or B). Randomly remove 2 Parts from each deck before you stack the two decks of Parts face down on the Bookkeeping board. Put the removed cards back in the box.

#### Move any 1 chocolate



The new Parts introduce a new action. When you use this function, you may move any one chocolate on the conveyor tile immediately above or below this Part to any other conveyor tile in your Factory.

### Department Stores

During setup, include one or more of the new Department Stores with either its C or D side face up, each time replacing one of the existing Stores. We recommend you include no more than two of the new C Department Stores in any game. You are also free to randomly choose any combination of the (original) Stores and new Stores, or choose your own combination.

#### C sides

Each of these allow you to move your marker along the Department Store track based only on the amount of money you earned from Corner Shop orders during the current day. Divide that total amount by the value shown on the Department Store (rounding down), and move that many spaces along the track.

*For example, at Fresh Fancies move 1 space for each £9 earned. If you had earned £25 from Corner Shop orders, move up 2 spaces.*

#### D sides

##### The Palace Boutique

Each time you supply The Palace Boutique, choose any one of the other Stores in play. Supply chocolates as if The Palace Boutique had the order requirements of the other Store.



### Fresh Fancies

Supply **exactly one, three or five** refined chocolates of your choice, in any combination, and move a number of spaces up the track equal to the number of chocolates supplied.



### Salter's Emporium

Supply up to five different refined chocolates in the following order: Chunks, Fingers, Caramel, Nuts, or Boxed. If you supply 1, 2, 3, 4, or 5 chocolates, move 0, 1, 2, 4, or 9 spaces along the track respectively. You cannot supply any other combination of chocolates.



### House of Luxury

Supply two or more refined chocolates. Move 1 space along the track for each set of 1 Chunks and 1 Fingers you supply, and 2 spaces along the track for each set of 1 Caramel and 1 Nuts. You cannot supply any other combination of chocolates.



### Dunstan & Gilbert's

Supply one or more matching pairs of refined chocolates, each of a **different** type (2 Fingers, 2 Chunks, 2 Caramel, 2 Nuts or 2 Boxed), and move 1 space along the track for each pair supplied.



### Employees

The 6 new Employees cards comprise two copies of each of three new Employees: The Owner, The Helpers, and The Prodigy. Each gives you a special action or benefit, but **does not** give you an opportunity to fulfil a Department Store order.

During setup, shuffle the 6 new Employees and place them in a face-down deck beside the Bookkeeping board, separate from the other Employee decks.

At the start of each day, when you draw Employee cards to create the display, draw 1 card from the extra deck of Employees and shuffle this card with the 5 Employee cards drawn from the regular decks. Lay out the Employees to make packets as follows:

- **Factory Manager (solo game):** Add the new Employees to the available employees but do not draw an extra factory part.
- **2 players:** Make 2 packets, each of 3 Employees.
- **3 players:** Make 3 packets, each of 2 Employees.
- **4 players:** Make 4 packets, two of 2 Employees, and two of 1 Employee each.

## Frequently Asked Questions

### **Is there a limit to the number of chocolate pieces I can make?**

No, but at the end of a day you can only store a maximum of 2 chocolate pieces in your store room (6 in Factory Manager). The chocolate pieces are not intended to be limited. If you temporarily run out, keep track of any extra pieces you have made.

### **What happens to the chocolate pieces that get pushed out of my Factory?**

Each time you push chocolate pieces out of your Factory on a conveyor tile, immediately move all these chocolates onto your store room card.

### **What happens to the chocolate pieces left on my Factory board at the end of the game?**

You shouldn't have any! After you run your Factory on the sixth day (Saturday), remember to move all of the chocolates, anywhere in your Factory, into your store room, before you fulfil orders for the final time. You can't do this on the first five days (Monday–Friday).

### **Can I operate an individual Factory Part more than once during a single Shift?**

No, definitely not!

### **How do I know which Factory Parts I have operated during a Shift?**

Each time you operate a Factory Part, place the necessary coal tokens onto the Part itself. Only remove them at the end of the Shift.

### **During a Shift, can I change the order of the Load, Push, and Operate steps?**

No! You must always load a new conveyor tile first, push it into your Factory and then operate your Factory Parts. You cannot operate any Parts before you push the conveyor tile.

### **Can I use a Factory Part and the Factory Part directly opposite it during the same Shift?**

Yes. You must always operate Factory Parts one after another, but you can operate any of your Parts in any order you choose during a Shift, provided you have the necessary coal.

### **How do I get more coal?**

You receive coal at the start of each day, or when you recruit some Employees. You can also, at any time, trade any number of chocolates in your store room for the same amount of coal. You can't get more coal in any other way.

### **Can I cover up the Chute on my Factory board with another Part?**

Yes, but you won't be able to use the Chute for the rest of the game. If you cover up or replace a Factory Part, you can't change your mind later in the game.

### **How many new Factory Parts and Employees do I get during each day?**

You get exactly one new Factory Part and one new Employee. If you choose a 'packet' of Parts (or Employees), you must immediately choose one of those Parts (or Employees) and discard the others.

### **How do I arrange the packets of Factory Parts and Employees for different numbers of players?**

At the start of each day, you must create the display of Parts and Employees. Always draw 5 new Parts from the top of the Parts deck, and 1 Employee from the top of each of the five different Employee decks. The display needs to contain one packet of Parts and one packet of Employees for each player. For example: in a 3-player game, there must be 6 packets in total: 3 packets of Parts (containing 2 Parts, 2 Parts, and 1 Part respectively), and 3 packets of Employees (containing 2 Employees, 2 Employees, and 1 Employee respectively).

### **Why do Employees have Department Store names on them?**

Each Employee is associated with one of the five Department Stores. During each day, you can only fulfil the Department Store order at the specific Department Store named on the Employee that you recruited at the start of the day.

### **When can I take the Gift, Benefit, or Action of my Employee?**

If the Employee gives you a Gift, take it immediately. If you receive a Benefit, you gain the bonus automatically during the day each time you do what the card says. If you gain an Action, you may take this action when you choose, but only once during the day (unless the card says otherwise).

### **Can I save the Gift, Benefit, or Action of my Employee for a later day?**

No. You recruit a new Employee at the start of each day, and lose the Employee and all its effects at the end of the day, whether or not you choose to use them.

### **Do I have to use the Gift, Benefit, or Action of my Employee?**

No. You do not have to use your Employee's effect if you don't want to.

## *Credits*

**Game designers:** Matthew Dunstan and Brett J. Gilbert

**Solo game co-designer:** David Digby

**Illustrator:** Denis Martynets

**Graphic designers:** Sebastian Koziner, Pawel Nizolek  
and Zak Eidsvoog

**Logo design:** Andreas Resch

**Lead developer:** Caezar Al-Jassar

**Assistant editors:** Bez Shahriari and Simon Milburn

**Rulebook editor:** Brett J. Gilbert

**Rulebook proofreaders:** Paul Grogan, David Digby, Phillip  
Pettifer, Katharina Schrempf, Carla Dionne Johnson, Stan  
Hilinski, Erwin Brandt, Julien Bello, Ryver Otter, David Hooker,  
Phil Campbell, Graham Charlton and Carla Johnson

**Playtesters:** Playtesters at Playtest UK Cambridge and London  
meetups, playtesters at the UK Games Expo, playtesters at Alley  
Cat Con and Mike Nudd

